

Receiving Report

Date: 12-8-17 Batch No: 127149
 Supplier: Marmen Dart PIO: 17694
 Packing Slip: Yes ☒ No ☐ Release Note Attached: Yes ☒ No ☐ N/A ☐
 Invoice: Yes ☐ No ☐ Waybill Attached: Yes ☒ No ☐ N/A ☐
 Receipt: Cash ☐ Cr ☒ Shipment Complete: Yes ☒ No ☐ N/A ☒
 QC6 Inspection: DAS 16 17/06/20 N/A ☒
 Work Order: 16 17/06/20

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 SP

Production/Admin: 12-8-17
 Date SP
 Received/Costing SP
 Initial SP

Location _____

Purchase Order Receipt Listing

Friday, August 17, 2012 2:13:43 PM

All amounts are calculated in domestic currency.

All Line Item Types

All Vendors	PO ID PO17694	Receipt Dates from 8/1//2020	All Currencies
All Vendors	PO ID PO17694	Receipt Dates from 8/1//2020	All Currencies

Grouped by Vendor ID

Grouped by Vendor ID											
Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-MAR001 Marmon/Keystone Canada Ltd.											
PO17694	1		M304TR0.625W.049 f		8/20/2012 20.0000	8/17/2012	20.0000	\$1.70	0.0000	0	\$34.03
CAD	No		304 RD Tube 0.625 x f .049 Wall 122749		20.0000 DESJ02			\$34.03	0.0000	0	
	2		M6061T6T0.500W.0 f		8/20/2012 200.0000	8/17/2012	200.0000	\$1.90	0.0000	0	\$380.38
	No		6061-T6 RD Tube f 500 x.049W 122749		200.0000 DESJ02			\$380.38	0.0000	0	
											\$94.17
	3		M6061T6T1.000W06 f		8/20/2012 24.0000	8/17/2012	24.0000	\$3.92	0.0000	0	
	No		6061T6 RD TUBE f 1.00 x .065w 122749		24.0000 DESJ02			\$94.17	0.0000	0	
Total Received Quantity:											244.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$508.55
Total Balance Due Quantity:											0.0000


Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

 290 Chemin du Tremblay
 Boucherville QU CAN J4B 5X9
 TEL. 514/527-9153
 FAX. 450/641-4357

 PAGE... 1
 Order : 1120912
 Date... 08/16/2012

PACKING SLIP
SOLD TO:

 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	PO17694	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	Fax all papers to Linda Lacelle 613-632-1053 rev:01/11 GD STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 5/8 X .049 A213 STS .625 .049 304L Tariff Number: 7304.41.19.90 Cust. part#.: M304TRO.625W.049 HT#..... YT13484 Total...	1 1	20/FT 20/FT		
02	ALUMINUM SMLS TUBE ATS .500 .049 D6061 Tariff Number: 7608.20.00.00 Cust. part#.: M6061T6T0.500W.049 HT#..... F00010483 Total...	17 17	204/FT 204/FT		
03	ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.00 Cust. part#.: M6061T6T1.000W065 HT#..... F00013691 Total...	2 2	24/FT 24/FT		

No. of Bcls/Pieces

1 / 0

Total Weight.....:

28

Customers:-



A Marmon Distribution Services/Berkshire Hathaway Company



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

CRYSTAL PALACE

ISO9001:2008 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2012/1/21

CUSTOMER: MARMON/KEYSTONE CANADA INC.

CERTIFICATE NO. 2011-11-4-B-1

P.O. NO.: BN2641

ORDER NO.: 2011-11-004-B

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

GRADE: ASTM A213-10g TP304/TP304L

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 400 GRIT.

HEAT NO. Y113484

CHEMICAL CONTENTS (WT%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0-12.0	18.0-20.0
RESULTS (LADLE)	0.025	0.77	0.038	0.008	0.37	8.08	18.11

PHYSICAL PROPERTIES

Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa)			TS (Mpa)			EL (%)			FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST TO E426 (100%)
O.D. (inch)	W.T. (inch)	Length (feet)				≥ 205	≥ 515	≥ 35	≥ 205	≥ 515	≥ 35	≥ 205	≥ 515	≥ 35				
0.625	0.049	20	P11-12-62	250	691	295	695	60.5	OK	OK	OK	75	OK	OK	OK	OK	OK	OK

REMARKS:

AS PER ASTM A213-10g/ASME SA213-10
WALL THICKNESS TOLERANCE AS PER ASTM A269-10
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT: 1050°C X 1.5hr/min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO. YK-12-01-53

QC REVIEWED

MAR 6 2012

SHANGHAI CRYSTAL PALACE PIPE CO. LTD

MANAGER OF QUALITY ASSURANCE DEPARTMENT

KAISER
ALUMINUM
FABRICATED PRODUCTSKAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048**CERTIFIED TEST REPORT**<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: 61-17139-1		CUSTOMER PART NUMBER: AT/1.065/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 607344	LINE ITEM: 001	SHIP DATE: 01/04/2012	KAISER LOT NUMBER: F00013691	ALLOY: 6061	TEMPER: T8
WEIGHT SHIPPED: 644.000 LB	QUANTITY: 239.000 PCS	B/L NUMBER: 602261	DIAM/DIAF/THKMS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
F00013691	0001	1	44.1	40.8	14.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Sr	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D69692	.62	.33	.23	.06	.96	.07	.05	.02	.00	.00	.00	.01	.02

Applicable Requirements:Description: ~~MADE IN USA~~

OD: 1.000"; Wall: 0.065"; Round &

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5 2.1., Per AMS-4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B.

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

Plant Serial: 00022755
Kaiser Order Number: 607344
Line Item: 001

**KAISER
ALUMINUM
FABRICATED PRODUCTS**

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

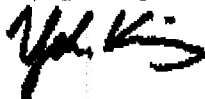
CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms conditions of sale. Test reports are on file subject to examination.

Alex Yeh, Quality & Technology Manager



Q. C. I.

KAISER ALUMINUM

FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
 FABRICATED PRODUCTS, LLC
 6573 W. WILLIS ROAD
 CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 81-13674-2		CUSTOMER PART NUMBER: AT7.5.049/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 206785	LINE ITEM: 002	SHIP DATE: 01/03/2011	KAISER LOT NUMBER: F00010483	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 624.000 LB	QUANTITY: 839.000 PCS	BL NUMBER: 206635	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00010483	0001	1	43.7	40.5	14.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Na	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68734	.64	.30	.22	.05	1.00	.07	.04	.02	.00	.00	.00	.00	.02

Pto →

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00009121

Kaiser Order Number: 206785

Line Item: 002

Page 1 of 2

Nathaniel Stevens

ATS .500 .049 D6061 T6

OR REF#
 SLSPRS#

INTL...

To:

03/28/2012 FROM:MARMON/KEYSTONE CORPORATION

M/R ORD
 C/P.O.#
 C PART#

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

Applicable Requirements:

Description: MADE IN USA

OD: 0.500"; Wall: 0.049"; Round 0

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. PER AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Nathaniel Stevens

Plant Serial: 00009121

Kaiser Order Number: 206785

Line Item: 002

Page 2 of 2

OR. REF.
SISPRS

TO:

INITIALS

03/28/2011 From: MARMON/KEYSTONE CORPORATION

M/K OR
C: B.O.
C PARTS

DART
aerospaceDart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053**PURCHASE ORDER**Purchase Order ID **PO17694**Purchase Order Date 8/15/12
PO Print Date 8/15/12

Page Number 1 of 2

Order From :

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

VC-MAR001

Contact Name
Vendor Phone
Vendor Fax
Vendor Account Nbr800 361 8142
450 641 4357Buyer
Requisition Nbr
Tax Resale Nbr
Terms
Currency
FOBChantal Lavoie
10127-2607
Net 30
CAD
Destination-Collect

Ship To :

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA**FAKED**
8/15/12

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304TR0.625W.049	304 RD Tube 0.625 x .049 Wall	8/20/12 Yes	20.00 f	TST ground	\$1.7000	\$34.00
		Special Inst:	MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269				
2	M6061T6T0.500W.049	6061-T6 RD Tube .500 x.049W	8/20/12 Yes	200.00 f	TST ground	\$1.9000	\$380.00
		Specia' Inst	MATERIAL: 6061-T6 OR 6061-T62 SEAMLESS TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8				
3	M6061T6T1.000W065	6061T6 RD TUBE 1.00 .065w	8/20/12 Yes	24.00 f	TST ground	\$3.9200	\$94.08

Change Nbr:

1

Change Date: 8/15/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required **YES** NO

DART
aerospaceDart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053**PURCHASE ORDER**Purchase Order ID **PO17694**

Purchase Order Date 8/15/12

PO Print Date 8/15/12

Page Number 2 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA**Contact Name****Vendor Phone****Vendor Fax****Vendor Account Nbr**

800 361 8142

450 641 4357

Buyer**Requisition Nbr****Tax Resale Nbr****Terms****Currency****FOB**

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Special Inst:MATERIAL: 6061-T6 OR 6061-T62
SEAMLESS TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS 4082
OR
QQ-A-200/8 OR QQ-A-225/8**PO Total:****\$508.08**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

80128-17

Change Nbr:

1

Change Date: 8/15/12

No substitution or deviation without
consent.Certificate of Conformity or Material
Certification required **YES** NO